Introduction

Phthalates are common plasticizers found in everyday items from single use plastics, PVC pipes, vinyl flooring, medical devices, toys, and electronics. Phthalates increase the plastics flexibility, durability, and temperature range (1). Since they are not chemically bound to polymers, they are therefore able to leach out. Over the years, more phthalates have been synthesized. From 2000 to 2010, global production increased from 3.5 to 6 mil tons/yr (2). Phthalates have been found in the air, ocean, dust, wastewater, cosmetics, and food (3, 5-15). Exposure to phthalates is associated with allergies, asthma, rhinoconjunctivitis, reduced birth weight, and endocrine disruptions (3, 15, 16, 17, 18). Due to increasing awareness of the environmental and health impacts of phthalates within the last thirty years, regulations have been implemented across the globe for particular phthalates. In the US, for example, 8 phthalates are regulated. This has caused a shift to alterative phthalates in the global market (3). We developed a selective ion monitoring (SIM) gas chromatography mass spectrometry (GCMS) method on an Agilent 8890 5977B GCMS for quantitation of 27 phthalates and 3 alternative phthalates for passive samplers and biological matrices. See Table 1 for full analyte list.

Method Validation and Optimization

Oven profile

- Started with from Takeuchi et al (2014)
- Broad peaks for high molecular weight (HMW) compounds
- Series of oven profile experiments
- Reduced hold on 3rd ramp to improve HMW compounds
- 4th ramp was added to improve ditridecyl phthalate
- 5 minute post-run added to reduce carry over
- Final oven profile achieved shape and resolution (15 scans/peak) for all compounds (Table 1)

Table 1. Full compound list with peak number, structure, physical and chemical properties, and limits of detection (LODs) and of quantitation (LOQs). Orange compounds are alternative plasticizers.

are a Peak #	Iternative plasticizers	CAS	Structure	Mol Wt	Log	Log	Henry's	LOD	LOQ
	•			(g/mol)	Коа	Kow	Law	(ppb)	(ppb)
1	Dimethyl Phthalate	131-11-3	ů l	194.2	6.69	1.6	1.97E-07	200	1000
2	Diethyl Phthalate	84-66-2		222.24	7.44	2.65	6.10E-07	150	750
3	Diisopropyl Phthalate	605-45-8		250.29	8.03	3.48	6.14E-07	50	250
4	Diallyl Phthalate	131-17-9		246.26	8.16	3.36	1.17E-07	50	250
5	Di-n-propyl Phthalate	131-16-8		250.3	8.18	3.63	4.03E-07	50	250
6	Diisobutyl Phthalate	84-69-5		278.35	8.76	4.46	6.43E-07	150	750
7	Di-n-butyl Phthalate	84-74-2		278.35	8.63	4.5	1.22E-06	200	1000
8	Bis(2-methoxyethyl) Phthalate	117-82-8		282.29	9.77	1.11	2.81E-13	50	250
9	Diisopentyl Phthalate	605-50-5		306.4	9.5	5.45	1.29E-06	50	250
10	Bis(2-ethoxyethyl) Phthalate	605-54-9		310.34	10.5	2.1	5.11E-13	50	250
11	Diamyl Phthalate	131-18-0		306.4	9.67	5.59	8.89E-07	50	250
12	Bis(4-methylpentyl) Phthalate	146-50-9		334.46	10.2	6.43	2.56E-06	50	250
13	Di-n-hexyl Phthalate	84-75-3		334.4	10.4	6.57	2.57E-05	150	750
14	Butyl Benzyl Phthalate	85-68-7		312.4	10.6	4.83	1.26E-06	150	750
15	Di(2-ethylhextl) Adipate	103-23-1	m	370.58	11.2	8.12	2.15E-05	150	750
16	Bis(2-butoxyethyl) Phthalate	117-83-7		366.4	12	4.06	2.03E-12	50	250
17	Bis(2-ethylhexyl) Phthalate	117-81-7	~ 8 ~_	390.57	11.7	8.39	2.70E-07	200	1000
17	Diheptyl Phthalate	3648-21- 3		362.5	11.1	7.56	3.54E-06	200	1000
18	Dicyclohexyl Phthalate	84-61-7		330.4	11.6	6.2	1.00E-07	200	1000
19	Diphenyl Phthalate	84-62-8		318.32	10	4.1	3.06E-08	50	250
20	Bis(2-ethylhexyl) Isophthalate	137-89-3	مكمهم	390.56	11.7	8.39	2.44E-07	50	250
21	Di-n-octyl Phthalate	117-84-0		390.6	11.9	8.54	2.57E-06	150	750
22	Bis(2-ethylhexyl) Terephthalate								750
22	Diphenyl Isophthalate	_							250
23	Dibenzyl Phthalate	523-31-9		346.4	12.3	5.08	1.02E-11	50	250
24	Bis(2-propylheptyl) Phthalate	53306-54- 0	<i>ب</i> کلکر	446.66	13.2	10.4	1.55E-07	50	250
25	Di-n-nonyl Phthalate	84-76-4		418.6	####	9.52	1.41E-05	250	1250
27	Didecyl Phthalate	84-77-5		446.66	13.3	9.05	2.81E-06	250	1250
28	Diundecyl Phthalate	3648-20- 2		474.7	14.1	11.5	5.60E-05	50	250
33	Tris(2-ethylhexyl) Trimellitate	3319-31- 1	minter	546.78	16.2	11.6	4.45E-07	200	1000
34	Ditridecyl Phthalate		, DO						250
2									
7	Di-n-butyl Phthalate- d4	93952-11- 5		282.37					
11	Diamyl Phthalate-d4	358730- 89-9		310.43					
25	Di-n-nonyl Phthalate- d4	-							
26	Diisodecyl Phthalate- d4	1346604- 79-2	×	450.69					
27	Di-n-decyl Phthalate- d4								

Description	Conditions
Instrument	Agilent GC/MSD 8890
Column	J&W Sicentific DB 5N
	Helium 99.9% at 1.15
Temperature	Injection 290 °C
	MSD 300 °C
	MS Source 300 °C
	MS quadripole 180 °
	Column 40 °C (2 min
	200 °C at 25 °C/min,
	hold), to 335 °C at 20
	min post run at 340 °
Inlet	Draw Speed 300 µL/
	Pulsed Splitless mod
	Purge 3 mL/min, Pur
	0.45 min
Scan Mass Range	50-600
Injection Volume	1 μL

Calibration curve

- Multi-level calibration curve 250 to 10000 ng/mL & 2000 to 25000 ng/mL
- Average r² of 0.995
- Only 5 quadratic fits needed.

LODs and LOQs

- Ran 15 repetitions over 3 days.
- From interday repetitions, limits of detection (LODs) calculated by standard deviation * tvalue (99% confidence interval). • Average LOD is 83 ng/mL, from 1.6-231
- ng/ml • Limits of quantitation (LOQs) =LOD *5 • Average LOQ is 535 ng/μL, from 250-1250 ng/mL
- Average percent recoveries for the targets: 111%
- LODs and LOQs values are shown in Table 1

Storage Stability

- Three aliquots of the same full curve mix were taken four times at 0, 12, 50, 133 days.
- Percent recovery (Figure 2) • Average at 0 days: 84%
- Average at 12 days: 87%
- Average at 50 days: 94%
- Average at 133 days: 86%

• All compounds are stable for at least 133 days

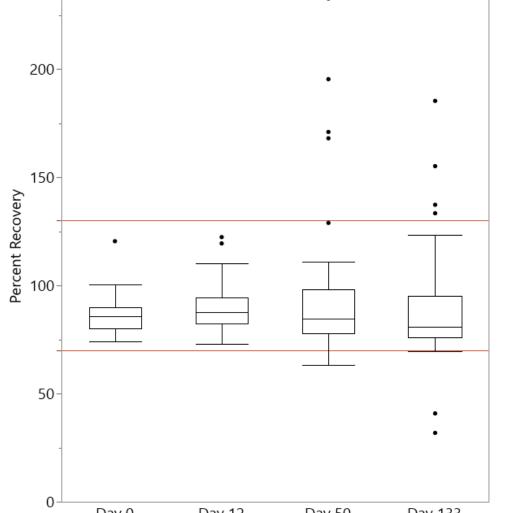


Figure 2. Storage stability. Red lines are at 70% and 130% FSES DQO's

0/5977. El mode 70eV /IS 30m x 250μm x 0.25μm 57 mL/min

n hold) to 100 °C at 10 °C/min, to to 280 °C at 25 °C/min (3 min) °C/min (7 min hold). Than a 5 C. Total run time of 31.75 min min, Eject Speed 6000 μL/min e 25psi until 0.5 min, Setpum ge to Split Vent 20 mL/min at

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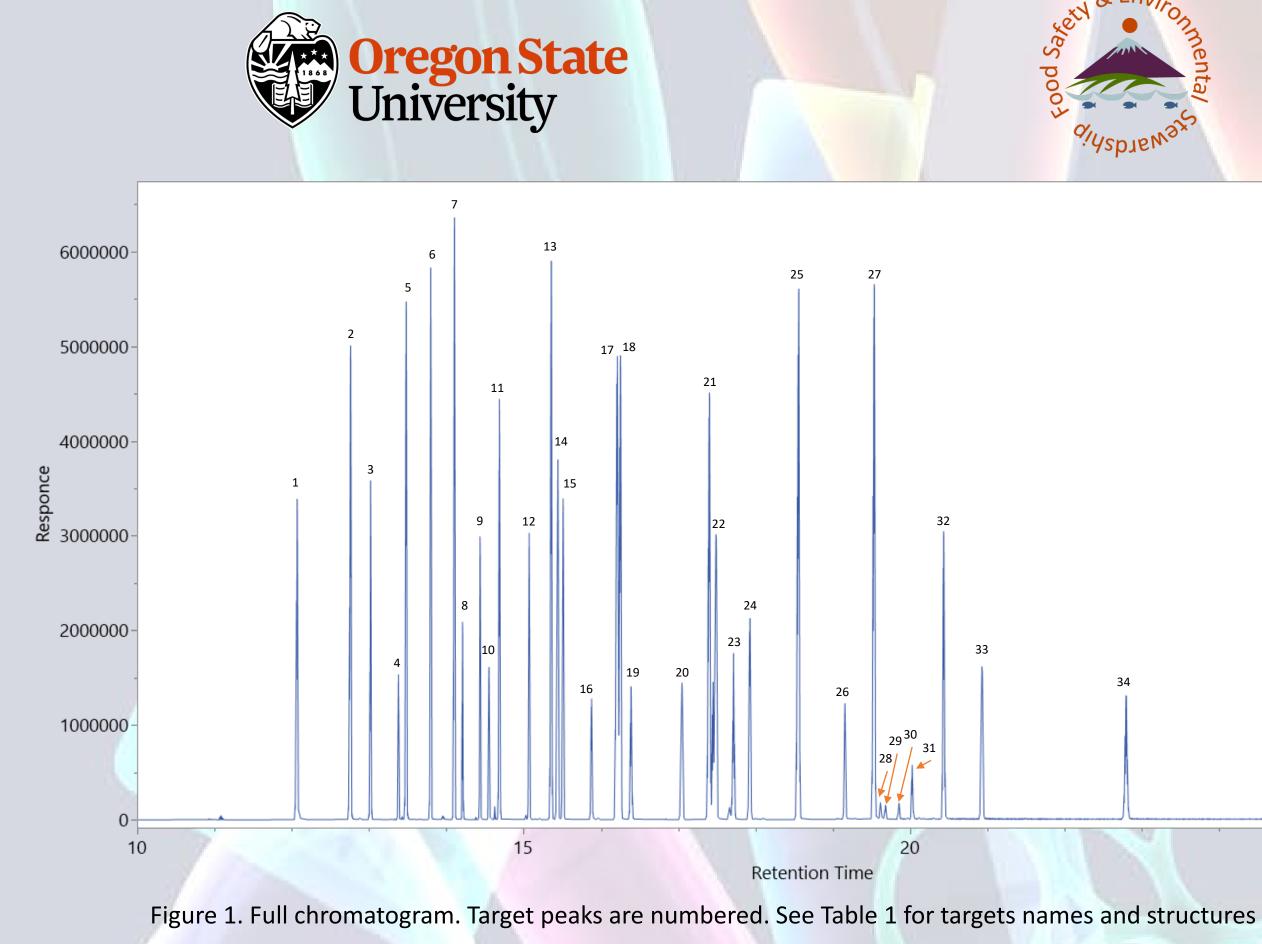
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Phthalates and Phthalate Alternatives Analysis **Using Gas Chromatography Mass Spectrometry** With Demonstration using Silicone Passive **Samplers and Real-World Samples**

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Phthalates are in personal care products, medical

- devices, building materials, food packaging and more
- Over half all wristbands analyzed have phthalates detected
- Targeted analysis for over 30 phthalates and phthalate alternatives with a 30-minute run time
- Comparable with other published work for food stuffs and passive sampler technology

Representative phthalate structure

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Method Validation and Optimization (Continued)

SPE

- Sample clean-up used several types of solid phase extraction (SPE).
- C18, florisil, and primary secondary amine (PSA) columns were tested with a 15 pg/ μ L matrix spike. (Figure 3)
- C18 was effective for smaller MW, however the HMW compounds were not recovered. • Florisil percent recovery 90%
- PSA percent recovery 96%
- PSA had 91% compounds within data quality objectives (DQO's)
- florisil (77%)
- C18 (68%)

Method Comparison

- Of the 11 phthalate method papers identified, the number of phthalates in the method ranged from 6 to 21 with run times of 16 minutes to 40 minutes. (Table 3)
- Methoo Phth Alterr Mat Percent Re Unique co LOD (n LOD Calc
- This method has at least 10 more phthalate compounds
- This method had 9 unique compounds:
 - diamyl phthalate
 - bis (4-methylpentyl) phthalate
 - diheptyl phthalate
 - diphenyl isophthalate
 - dibenzyl phthalate
 - bis (2-propylheptyl) phthalate
 - didecyl phthalate
 - diundecyl phthalate
 - ditridecyl phthalate.

Real World Samples

Table 4. Data for environmental samples to evaluate the method. Table is separated out by sample type and further delineated by sample or matrix spike.

	All values in ng/g	DN	ЛР	DEP	DA	LP	DiBP	DBP	DME	P	BBP	DEHA	DBE	p de	HP	DnOP	DB	zΡ	DuDP
Honey																			
	Honey Plastic Package (LL) (n=4)	B	DL	4.41	BI	DL	BDL	BDL	BDI	_	BDL	BDL	BDL	. 4	81	BDL	BI		BDL
	Honey Plastic Bottle (LL) (n=5)	B	DL	6.22	B	DL	BDL	BDL	BDI	_	BDL	BDL	BDL	. <	RL	BDL	37	73	BDL
	Honey Glass (LL) (n=5)	B	DL	89.3	B	DL	BDL	BDL	BDI	_	BDL	127	960	<	RL	BDL	47	73	BDL
	Honey Glass (n=2)	B	DL	BDL	B	DL	BDL	BDL	BDI		BDL	6.36	10.9) 13	3.7	BDL	BI	DL	BDL
	Notardonato et al 2020 (n=47)	1	3	96			222	184.5						1	08	98			
Olive Oil																			
	Olive Oil Plastic (n=3)	B	DL	155.92			BDL	BDL	BDI	_	BDL	361	155	6 8	05	BDL	BI	DL	BDL
	Olive Oil Glass (n=3)	B	DL	BDL	49	94	BDL	BDL	268	2	BDL	BDL	BDL	-	34	BDL	21	81	BDL
	Cavaliere et al 2008 (n=8)							210			480			9	40				
Vegetable C																			
	Vegetable Oil (n=3)	B	DL	BDL	BI	DL	BDL	BDL	BDI	_	BDL	262	287		RL	BDL	11	28	152
	Liu et al 2013 (n=5)							280						5	10				
Coconut Oil																			
	Coconut Oil (n=3)	B	DL	BDL	BI	DL	BDL	BDL	BDI	_	BDL	922	BDL		RL	BDL	28	36	BDL
	Kiralan et al 2020 (n=2)							100						7	50				
	All Values in ng/g	DMP	DEP	DiBP	DnBP	DnHxP	BBP	DEHA	DEHP	DHtP	DEHiP	DnOP	DEHT	DPrHtP	DnNP	DDP	DuDP	тотм	DtDP
Children																			
	Urban Children (n=3)	830	6083	1307	46.7	327	4713	194933	35967	3097	60000	BDL	240000	BDL	12100	570	6000	1287	10013
	Rural Children (n=3)	870	3607	2997	10793	BDL	4533	32000	102967	BDL	BDL	BDL	265667	BDL	26133	BDL	2937	1880	14220
	Hammel et al 2019 (n=77)	22.6	739	976	275		1059	1000	9010				8493						
Adults																			
	Urban Adult (n=5)	BDL	3668	1022	42.0	BDL	1660	8876	74860	BDL	BDL	904	48120	BDL	BDL	BDL	2628	542	8214
	Young et al 2019 (USA) (n=85)			1000	500				5000				23000						
									4000				16000						
	Young et al 2019 (UK) (n=42)			500	500				4000				TOOOO						
	Young et al 2019 (UK) (n=42) Young et al 2019 (China) (n=70)			500 5000	500 1000				4000 28000										
	Young et al 2019 (China) (n=70)		3000	5000	1000				28000				13000						
Ocupationa	Young et al 2019 (China) (n=70) Young et al 2019 (India) (n=54)		3000		1000														
Ocupationa	Young et al 2019 (China) (n=70) Young et al 2019 (India) (n=54)	20.0		5000 1500	1000 2000	BDI	33.3	113	28000 36000	BDI	BDI	BDI	13000 18000	BDI	66.7	BDL	16.7	197	403
Ocupationa	Young et al 2019 (China) (n=70) Young et al 2019 (India) (n=54) Il Roofers (air) (n=4)	20.0 643	56.7	5000 1500 BDL	1000 2000 BDL	BDL 127	33.3 287	113 2263	28000 36000 1190	BDL 440	BDL BDI	BDL BDI	13000 18000 210	BDL 153	66.7 1060		16.7 2560	197 1863	403 3747
Ocupationa	Young et al 2019 (China) (n=70) Young et al 2019 (India) (n=54)	20.0 643		5000 1500 BDL	1000 2000	BDL 127	33.3 287	113 2263 5.00	28000 36000	BDL 440	BDL BDL	BDL BDL	13000 18000	BDL 153	66.7 1060		16.7 2560	197 1863	

- people, and roofers.
- Roofers detections for HMW compounds seen in building material.
- products.
- High as 74860ng/g.
- Rural farm working children showed hits of 1000 200,000 ng/g

Acknowledgments

We would like to thank the FSES laboratory members, without which none of this work could have been performed. This work was funded by grants P30ES030287 from EHSC and P42ES016465 from SRP in partnership with the FSES lab and OSU. Steven O'Connell and Kim Anderson disclose a financial interest in MyExposome, Inc., a small business that is marketing products related to the research being reported. For Steven O'Connell and Kim Anderson the terms of this arrangement have been reviewed and approved by Oregon State University in accordance with its policy on research conflict of interest.

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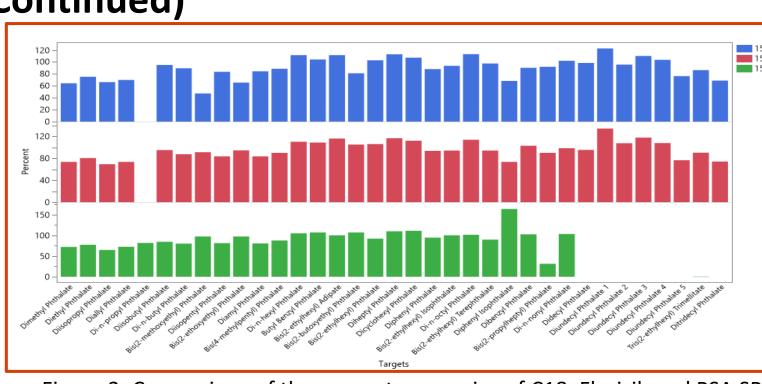


Figure 3: Comparison of the percent recoveries of C18, Florisil, and PSA SPE cartridges. Di-n-propyl phthalate was detected for both Florisil and PSA but 15 ng/ μ L is over its calibration range of 0.25 ng/ μ L -10 ng/ μ L. It is a quadratic fit, and the ratio of compound to ISTD was 5.3 which is over the vertex of 4.55 and therefore no concentration was given by MassHunter software.

Table 3. Method comparison table comparing this method with 11 other phthalate method papers

Method Paper	This Method	EPA Method 8061A	Guo et al, 2010	Gimeno et al, 2012	Feng et al, 2013	Raveane et al, 2013	Gimeno et al, 2014	Ye et al, 2014	Orecchio et al, 2015	-		Sambolino et al, 2022	Takeuchi, Kojima et al, 2014
Phthalates	28	7	6	12	6	17	9	21	15	10	6	12	19
Alternatives	3	-	-	-	-	-	5	-	-	-	-	1	15
Matrixes	PSD (Silicone and LDPE)	-	Ham Sausages	Cosmetics	-	Wine	Medical devices	Meter Dose	Perfumes	Wastewa ter	Honey	Fish and Squid	Indoor air
Run time	31 min	40 min	19 min	27 min	16 min	-	31 min	30 min	30 min	34 min	31 min	20 min	28 min
rcent Recovery (%)	89-130	-	87-108	80-120	-	70-120	78-127	86-108	89-102	84-108	88-112	70-117	-
nique compounds	8	-	-	-	-	-	1	-	-	-	-	-	14
LOD (ng/mL)	0.05-0.25	0.042-0.64	0.00031- 0.00061	0.10-0.01	0.016-0.002	0.06-10	0.25-0.07	0.0001- 0.0042	>0.01	0.046-0.003	0.00028- 0.00138	0.0005-0.005	-
LOD Calculation method	SD * t value(n- 1,0.99)	SD * t value(n- 1,0.99)	3σ	y intercept + (3*SD of y intercepts)	Etune and Atune	3σ	y intercept + (3*SD of y intercepts)	response=si gnal+3 or 10*SD	3σ	Not discussed	3σ	LCL	S/N=3

and kept the total run time comparable with most other published phthalate methods.

• To evaluate the method, we analyzed real world samples such as honey, coconut oil, vegetable oil and olive oil. In addition, we measured phthalates in silicone wristbands from urban and rural children, pregnant

• Example: trimellitate, ditridecyl phthalate, didecyl phthalate, and diundecyl phthalate

• Wristbands worn for 48 hours by pregnant people had high hits for phthalates associated with personal care





